

Advantech SE Technical Share Document

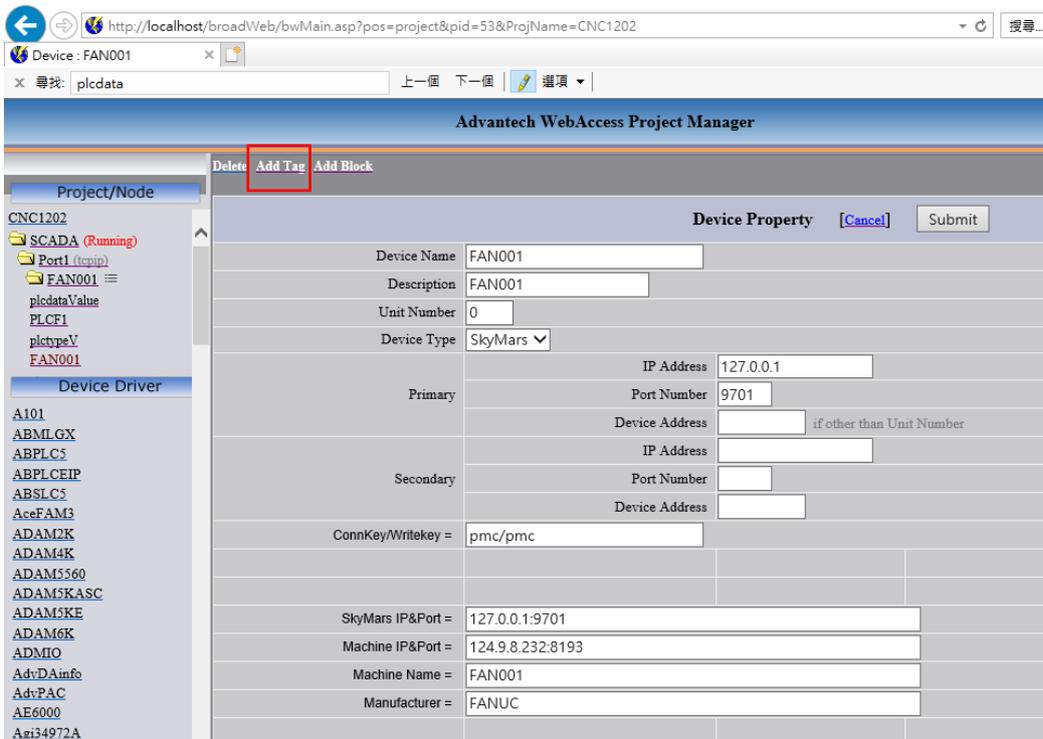
Date	2020 / 01 / 5		Related Product	WebAccess/SCADA 8.4.3
Category	<input checked="" type="checkbox"/> FAQ <input type="checkbox"/> SOP <input type="checkbox"/> Driver Tech Note			
Abstract	How to add PLCdata tag in CNC runtime			
Keyword	WebAccess/CNC 2.0.8, WebAccess/SCADA			
Related OS	Win7, Windows Server 2008 / 2012 / 2016, Win10			
Revision History				
Date	Version	Author	Reviewer	Description
2020/01/5	V1.0	Kelvin Huang	Nick Liu	

■ **Problem Description & Architecture:**

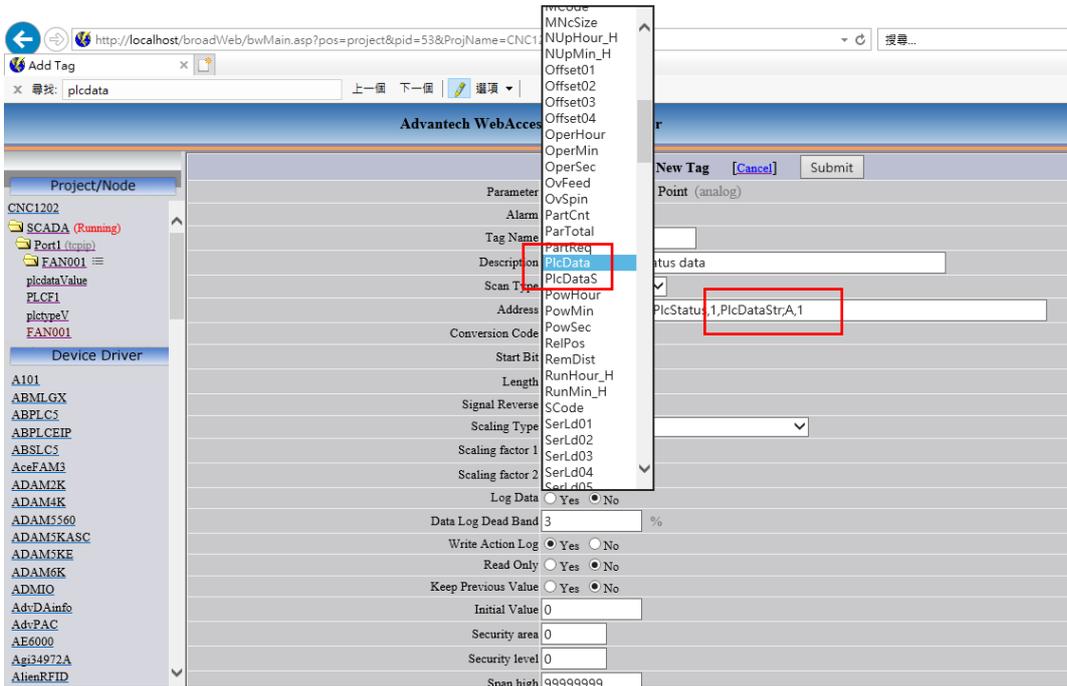
This FAQ instructs user how to add PLCdata tag in CNC runtime.

■ **Brief Solution - Step by Step:**

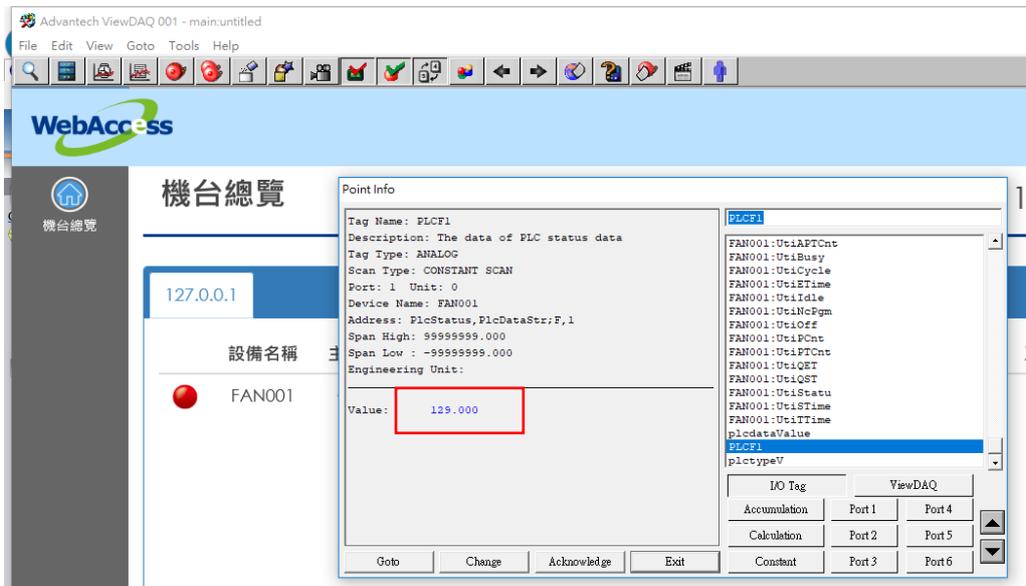
1. Click Add Tag



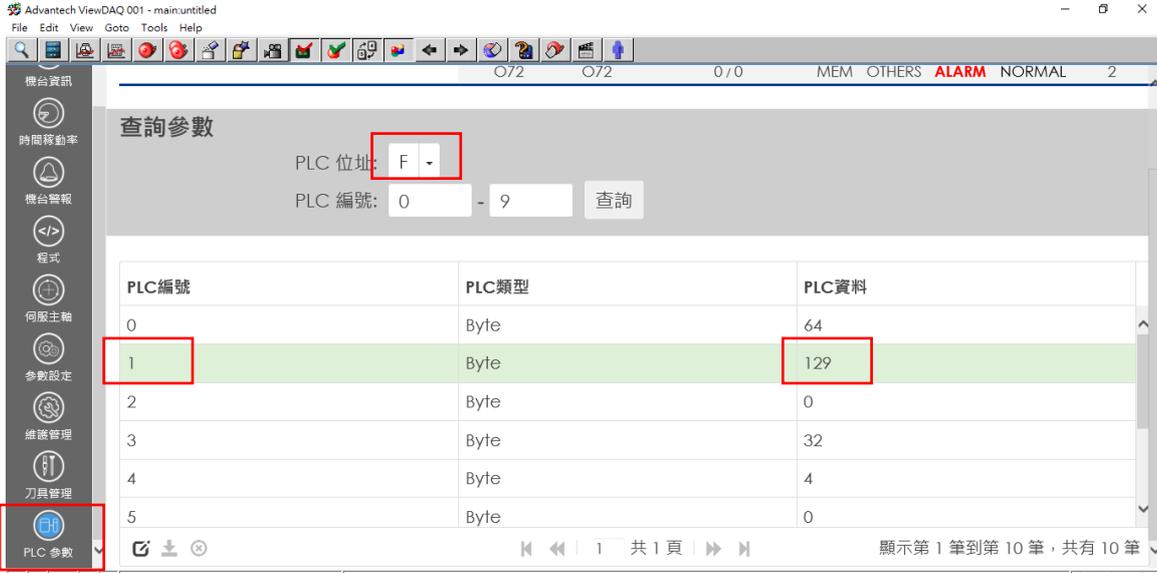
2. Choose PLC data and modify address A,1 or F,1 (A= address, 1=PLC number) then download



3. User can see F address PLC 1 value:129 in viewDaQ,

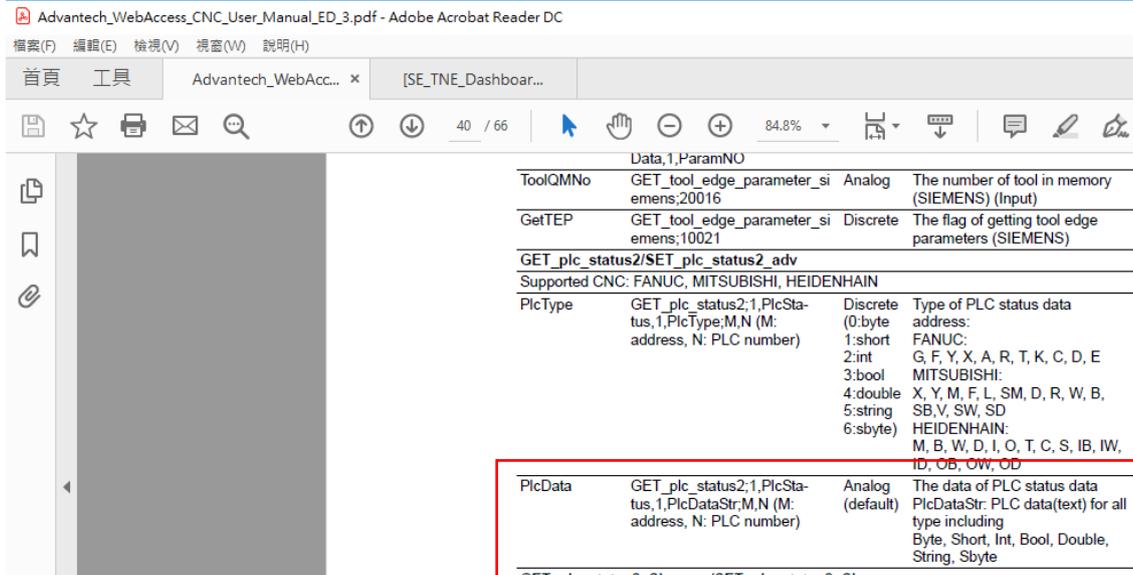


4. Run CNCruntime, click left PLC parameter then user can see F address ,PLC 1 value is 129



■ Pin Definition (in case of serial connection):

Refer CNC user manual



■ Reference: