

## Advantech AE Technical Share Document

<b>Date</b>	2015/04/13	<b>SR#</b>	1-2072534112
<b>Category</b>	<input checked="" type="checkbox"/> FAQ <input type="checkbox"/> SOP	<b>Related OS</b>	N/A
<b>Abstract</b>	ADAM-40XX and ADAM-41XX_The function of termination resistor		
<b>Keyword</b>	ADAM-40XX, ADAM-41XX, Noise, Termination resistor		
<b>Related Product</b>	ADAM-4024		

■ **Problem Description:**

This documentation explains the function of termination resistor and how it works with ADAM-40XX and ADAM-41XX series.

■ **Brief Solution - Step by Step:**

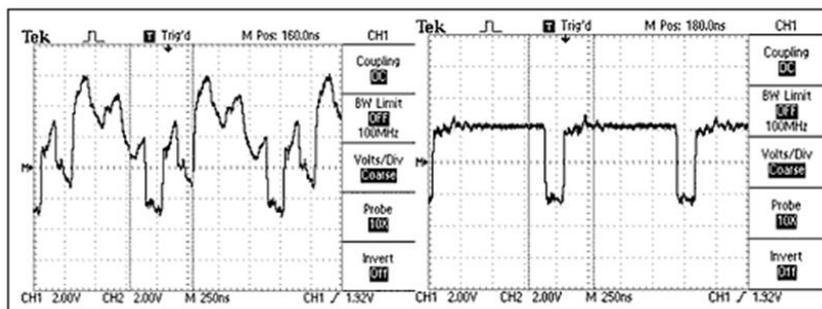
RS-485 Termination Resistor is installed at the far end for preventing the reflection. When the environment of RS-485 data line have noise, the transmission distance is too long, the stations of RS-485 is too much or the transmission speed is high, we could add a pair of the termination resistor to make the signal more stable. However, it will reduce the amplitude of the signal.

Left Waveform:

Energy reflected back to the source

Right Waveform:

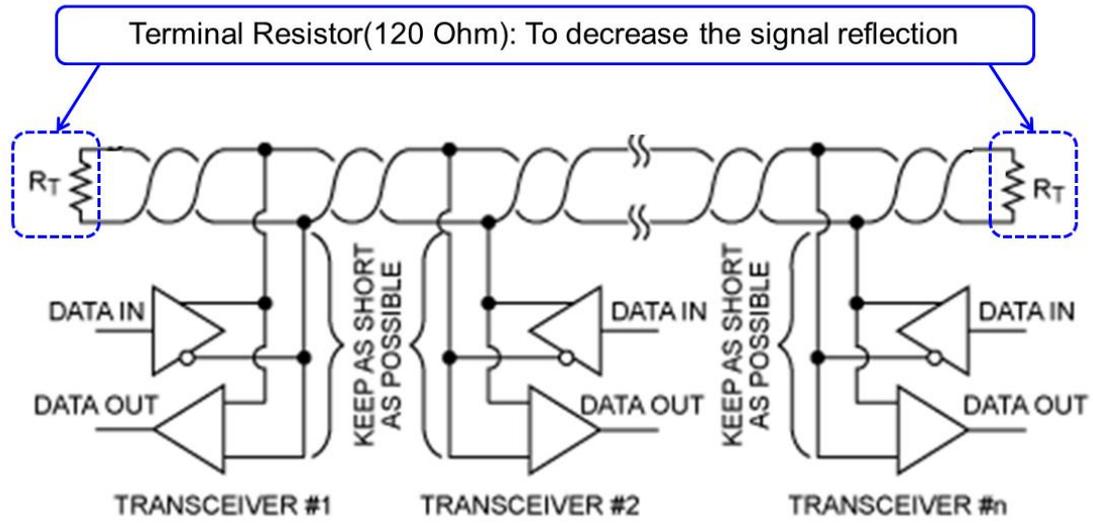
Correctly terminated network:



Usually termination resistor will be installed **in pair**, the location of the termination resistor should be at the **first and the final RS-485 device** in the bus line.

Two pins of the termination resistor should cross the D+ and D- of the RS-485 device, and we would suggest the value of the resistance about 120Ω.

The actual value may depend on the length of the signal line and the wiring.



ADVANTECH