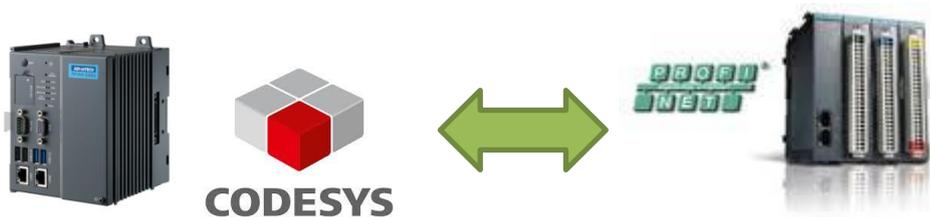


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Date	2015 / 07 / 16	SR#	1-2120491526
Category	<input checked="" type="checkbox"/> FAQ <input type="checkbox"/> SOP	Related OS	WS7P X86
Abstract	How to connect APAX-5071 by using CODESYS		
Keyword	CODESYS, Modbus slave address		
Related Product	APAX-5580, ADAM-5560		

[Problem]

How to connect APAX-5071 by using CODESYS?



[Solution]

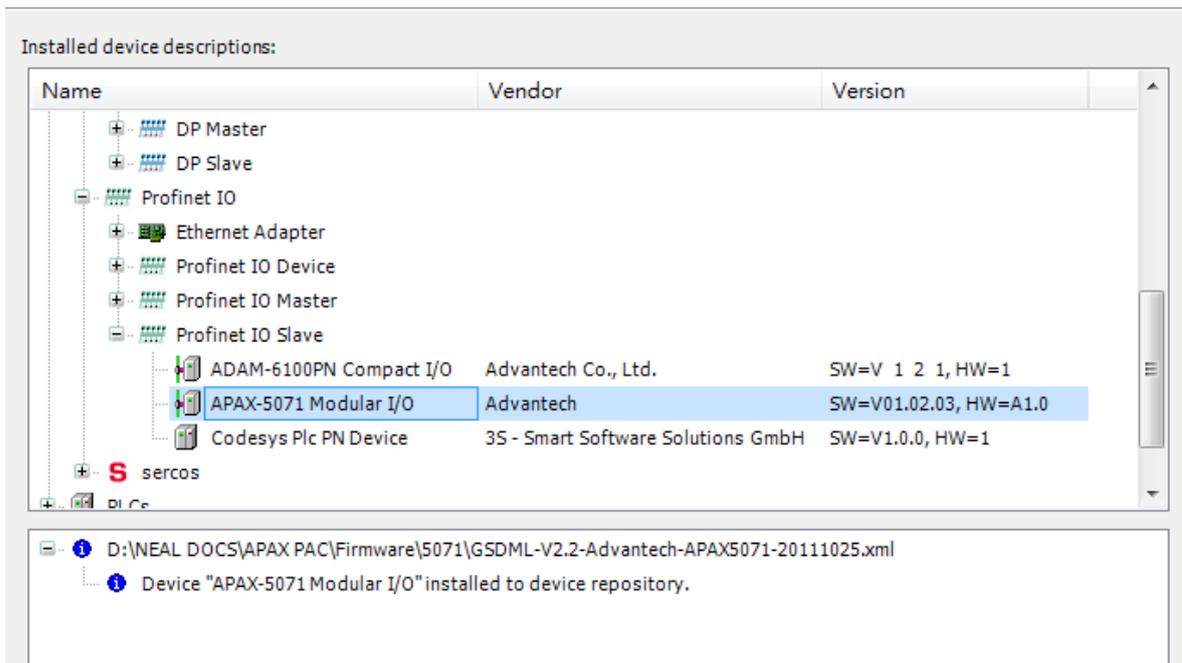
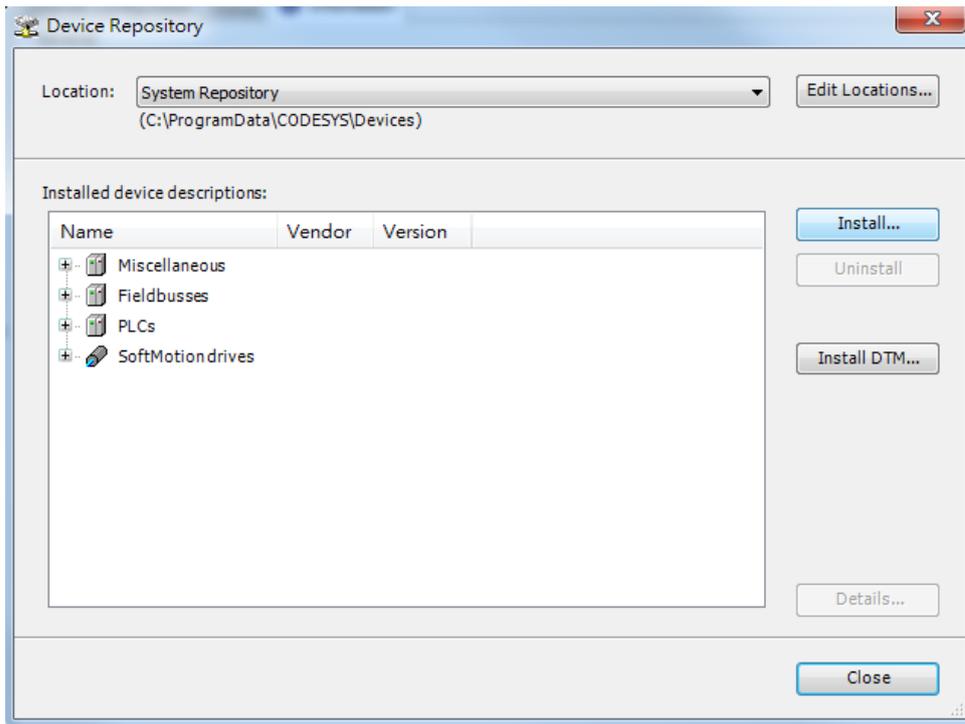
1. You need to download the GSDML file from the Advantech Website
http://support.advantech.com/support/DownloadSRDetail_New.aspx?SR_ID=1-LBFAXV&Doc_Source=Download

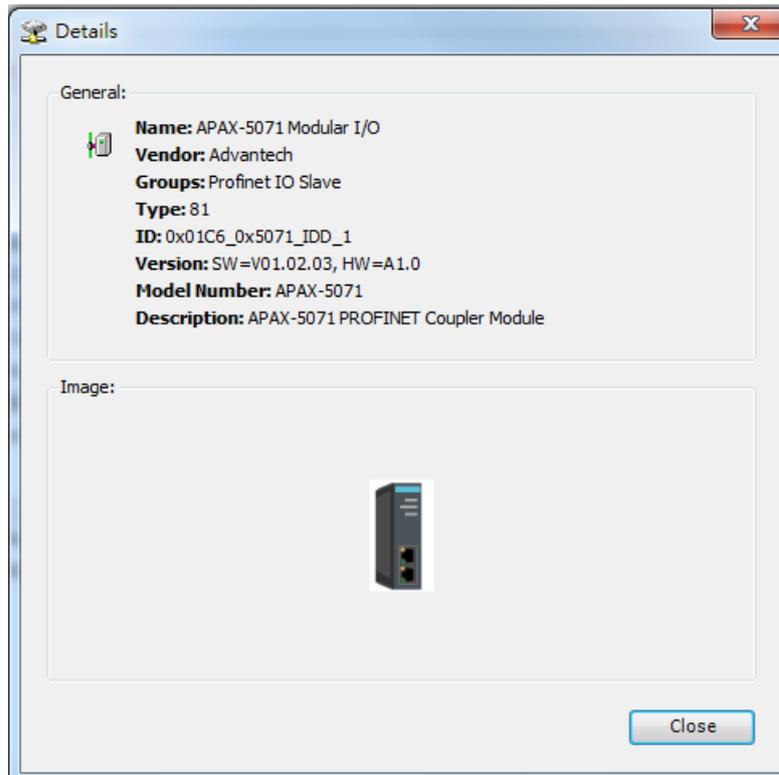
APAX-5071 GSDML

Solution :

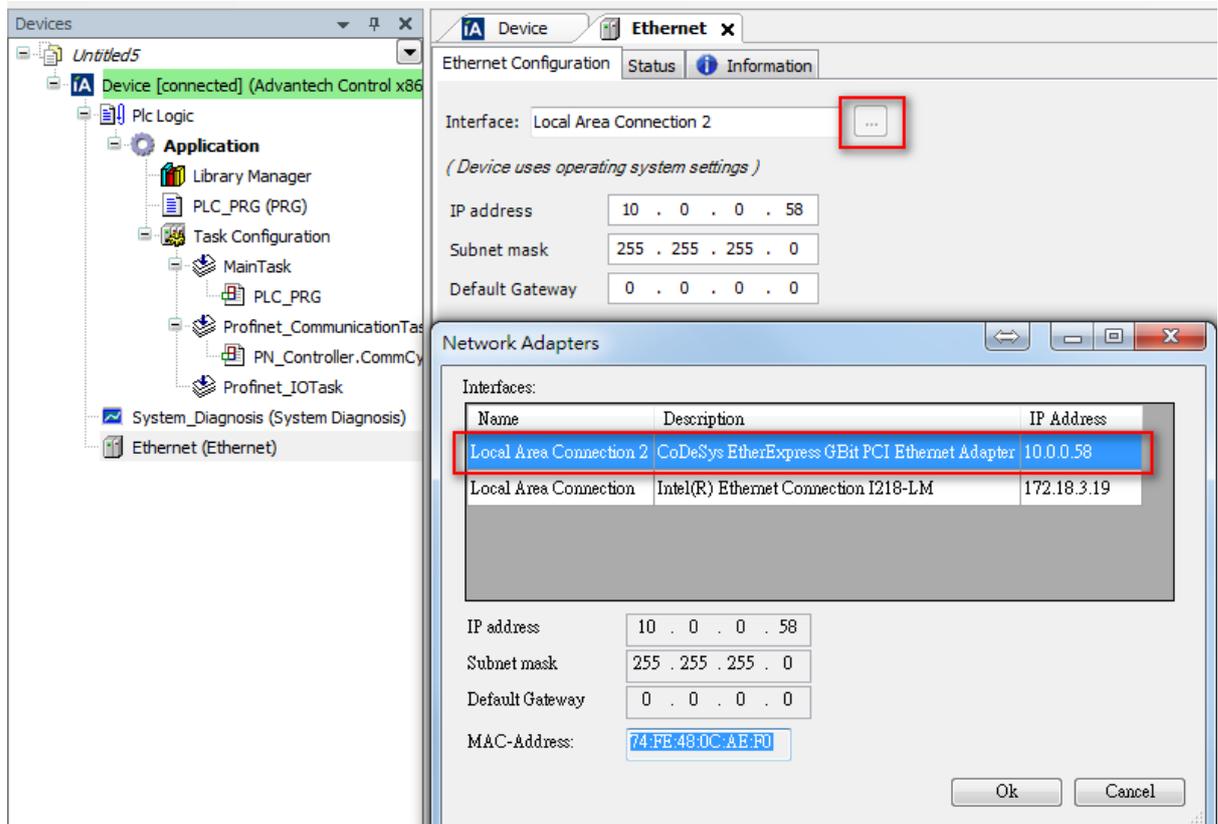
Download File	Released Date	Download Site	
APAX-5071 BMP.rar	2015-06-09	Primary	Secondary
APAX-5071 GSDML.rar	2015-06-09	Primary	Secondary

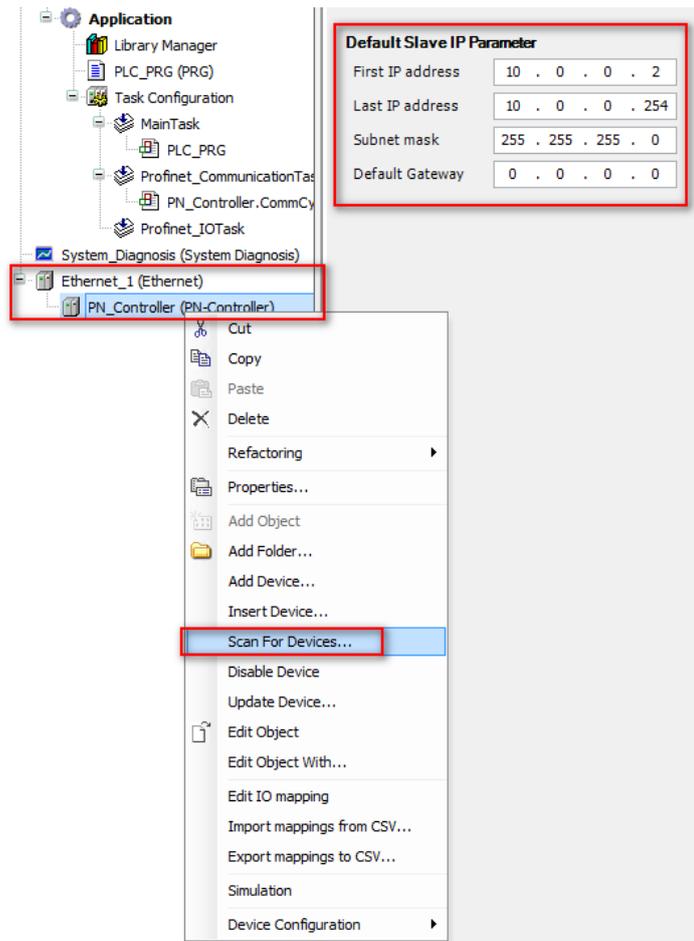
2. Run the CODESYS and click menu(Tools->Devices Repository) to install the APAX-5071 GSDML file and BMP file



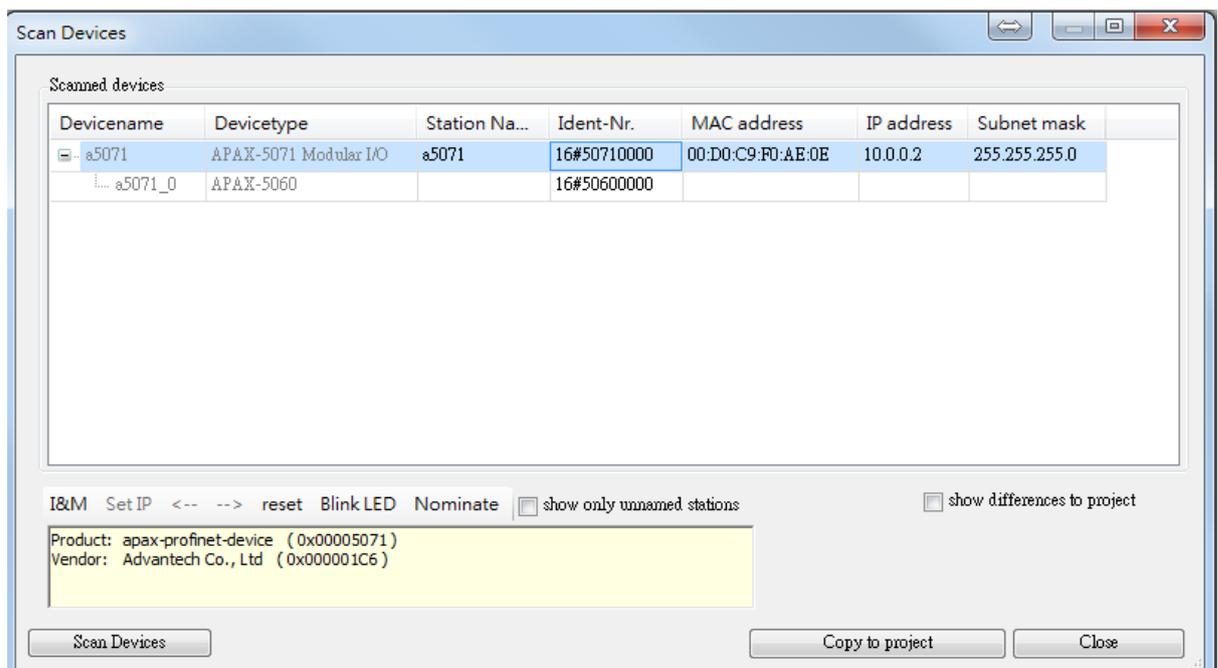


3. Then you can refer to the user manual to add Ethernet and PN-Controller





4. Scan the APAX-5071 and copy to the project



5. Successful Profinet connection to the APAX-5071

